



HIGHLIGHTED PAPER

One-dimensional van der Waals quantum materials

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The advent of graphene and other two-dimensional van der Waals materials, with their unique electrical, optical, and thermal properties has resulted in tremendous progress for fundamental science. Recent developments suggest that taking one more step down in dimensionality — from mono-layer atomic sheets to individual atomic chains — can bring exciting prospects in fundamental science and practical applications. The atomic chain is the ultimate limit in material downscaling, a frontier for establishing an entirely new field of one-dimensional quantum materials. Here, we review this emerging area of one-dimensional van der Waals quantum materials and anticipate its future directions. We focus on quantum effects associated with the charge-density-wave condensate, strongly-correlated phenomena, topological phases, and other unique physical characteristics, which are attainable specifically in van der Waals materials of lower dimensionality. Possibilities for engineering the properties of quasi-one-dimensional materials via compositional changes, vacancies, and defects, as well as their potential applications in composites are also discussed.

Keywords: One-dimensional materials; Van der Waals materials; Charge-density waves; Current density; Composites

Preface

As they often say, science and history move in a spiral. In the context of nanotechnology, it is easy to identify the following important sequence (see Fig. 1). Development of molecular beam epitaxy (MBE) brought the first electronic two-dimensional (2D) structures – quantum wells – with sufficiently small thicknesses and sharp interfaces to observe quantum coherent, quantum confined electrons, with all the exciting implications – from the quantum Hall effect to the high-electron-mobility transistors [1–3]. The vapor–liquid-solid (VLS) method and its modifications made available the one-dimensional (1D) structures – quantum wires – to make the transition to structures where the spatial confinement attains a new level [4,5]. Further progress in MBE, *i.e.* refinement of the Stranski–Krastanov growth [6,7], and the rise

An overlapping but reverse cycle of low dimensional materials based specifically on carbon began with the discovery in 1985 of C_{60} , an approximately spherical shell of sixty carbon atoms, also referred to as a buckyball or a buckminsterfullerene due to its

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of colloidal chemistry [8–11] led to quantum dots, systems of zero-dimensionality (0D), that were hailed as "artificial atoms." The latter closed a cycle in the evolution of low-dimensional materials based on traditional or conventional crystalline semiconductors, primarily the III–V and II–VI materials. It is important to note that the term "quasi" should be associated with these 2D, 1D, and 0D materials because the semiconductor quantum wells, wires, and dots with thicknesses of hundreds of atomic planes with strong covalent bonds between them retain many features of the corresponding three-dimensional (3D) bulk crystals. Nevertheless, the cross-sectional dimensions of the MBE- or VLS- grown structures were just small enough, in comparison with the de Broglie wavelength of an electron, the electron mean free path (MFP), or the diameter of an exciton, to give the as-prepared samples quantum flavor.

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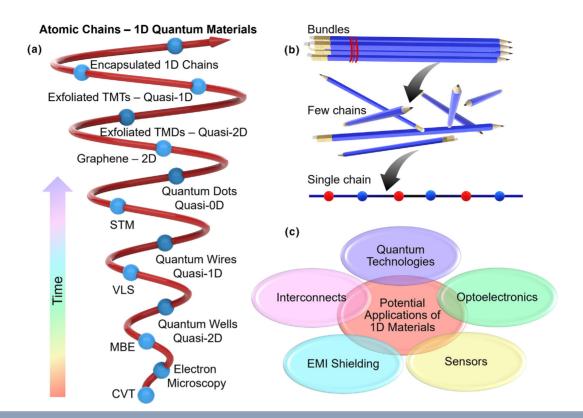


FIGURE 1

Developments related to low-dimensional quantum materials. (a) Schematic showing the evolution of low-dimensional materials driven by interest in emerging physical phenomena characteristic of quantum-confined systems and developments in synthesis and characterization techniques. (b) An analogy illustrating exfoliation of a material with quasi-1D motifs into individual atomic chains. (c) Prospective applications of quasi-1D quantum materials.

structural resemblance to the geodesic domes designed by Buckminster Fuller [12]. The C₆₀ clusters were produced by an arcevaporation process. In 1991, elongated clusters, now known as single-wall carbon nanotubes (SWCNTs) were discovered among the products of the arc-evaporation [13,14]. The SWCNTs are 1D hollow tubes of C atoms with diameters down to 0.7 nm. One should note that multi-wall carbon nanotubes (MWCNTs) were observed much earlier, in 1952 [15,16]. The SWCNTs were the subject of intense study until the mechanical exfoliation of graphene from graphite was reported in 2004 [17]. This event marks the start of the era of 2D van der Waals (vdW) materials, during which time the developments in low-dimensional carbon materials proceeded from 0D to 1D and, finally, to 2D materials. Graphite – a three-dimensional (3D) material that consists of 2D atomic planes weakly bonded by vdW forces - is a true bulk material that has been known for a long time, and it is not considered here.

Graphene, a monolayer sheet of carbon atoms, was initially denied existence based on theoretical thermodynamic considerations and misinterpretations of the Mermin-Wagner theorem (more about it below). In practice, 2D graphene was robustly exfoliated from 3D bulk graphite. Graphene is as close as one can get to the *true* 2D system [17–19]. Topologically, its only vestiges of the 3D world are the out-of-plane vibrational modes, *i.e.* ZA phonons, and wrinkles – manifestations of the three degrees of freedom always present in real structures [20–22]. The impact of graphene on physics and engineering has been extraordinary, proving that the dimensionality reduction can bring unprece-

dented material properties, including the extraordinary speed and mobility of Dirac electrons and size-divergent thermal conductivity of nearly-2D phonons.

In this Review, we describe the recent rapid emergence of a new research field based on 1D quantum materials. These are vdW materials with the 1D motifs in their crystal structure that are thinned down to, or grown as, individual atomic chains or few-chain atomic threads or bundles. These special cases come as close to 1D material systems as one can practically isolate and handle at ambient conditions. They are as different from conventional quantum wires as graphene is from MBE-grown quantum wells. The emergence of this latest generation of 1D quantum materials constitutes the next step forward in the continuous spiral of 3D –2D – 1D systems evolution (see Fig. 1). One can foresee that 1D quantum materials can bring about a wealth of new physical effects associated with the strongly correlated phenomena, spatially confined electron and phonon density of states, topological effects, quantum confinement and magnetism unattainable in systems of higher dimensionality. These materials may serve as maximally scaled conducting channels. Electrical gating of the conventional and collective currents in 1D material systems is expected to be most efficient owing to their minimal cross-sectional dimensions, and suppressed boundary scattering due to their self-passivated surfaces.

Quasi-1D vs. true-1D crystals

The success of graphene has stimulated interest in other materials that can be mechanically or chemically exfoliated to obtain monolayer sheets. A large number of 2D materials in the family

of transition metal dichalcogenides (TMDs) with the formula MX_2 (where M is a transition metal and X is S, Se, or Te), such as MoS_2 , feature weak vdW bonding between planar structural units, allowing for exfoliation into quasi-2D layers [23–25]. The term "quasi" emphasizes that the structural unit of TMDs is not a single atomic plane like in graphene but an atomic trilayer, *i.e.* S–Mo–S. In some cases, it also has been used to indicate that the structure has a thickness of more than one tri-layer and, in such a context, "quasi-2D" suggests a thin film of vdW material with the 2D layered crystal structure. One practical criterion for how thick the few-layer graphene or MoS_2 film can be while still being called a "quasi-2D" system is based on whether the Fermi level can be moved with a back gate, *i.e.* the carrier concentration can be changed.

There are numerous examples of TMDs that exfoliate into quasi-2D vdW layers in the scientific literature. The vdW materials based on 1D rather than 2D structural motifs are less well studied. However, one starts noticing a growing wave of interest in quasi-1D vdW materials research starting circa 2015 [26–32,33–52]. Selected examples of crystal structures of materials from this class are illustrated in Fig. 2. They include the family of transition metal trichalcogenides (TMTs) with the formula MX₃, *e.g.* TaSe₃, along with other metal chalcogenide compositions like Nb₂Se₉, metal halides like NbCl₄, and metal chalcohalides like (TaSe₄)₂I [53–62].

The TMTs have quasi-1D crystalline structures that lead to quasi-1D features in the electronic and phononic properties. We note that TMTs crystallize in well-defined forms distinguished by (i) transition metals in trigonal prismatic coordination, usually distorted to some degree, *i.e.*, as $M^{4+}(X_2)^{2-}X^2$ with

inequivalent metal-chalcogen bonding and chalcogen-chalcogen pairing; (ii) organization of these trigonal prisms into 1D chains through metal-chalcogen-metal bridging or metal-metal bonding; (iii) further organization of these 1D chains into flat or corrugated 2D sheets (bilayers) through additional metal-chalcogen bonding; and (iv) stacking of these sheets through vdW interactions. This structural hierarchy is illustrated for TaSe3 in Fig. 2 and can be summarized as a two-dimensional assembly of quasi-1D chains. The strength of the cross-chain M-X and X-X bonds determine whether the electronic, thermal, and vibrational properties of the TMT have the anisotropy of the 2D or 1D material [53,63–65]. Together these structural characteristics lead directly to variable band gaps, electronic instabilities like charge density waves (CDWs), and highly anisotropic optical and electrical properties advantageous for many applications. The presence of the vdW gaps facilitates both disassembly, i.e. exfoliation, and reassembly, i.e. heterostructure formation.

Conventional exfoliation techniques, which include mechanical or solvent-based sonication-assisted action, cause TMT crystals to exfoliate into ribbons or *needle*-like structures; this result is unlike that obtained with TMDs, which exfoliate into 2D sheets. In principle, such vdW materials containing 1D motifs can exfoliate completely, producing individual *atomic chains* with a cross-sectional area on the order of 1 nm \times 1 nm. In contrast, materials like Ta₂NiS₅ and MTe₅ (M = Zr, Hf) incorporate 1D motifs in the form of linear chalcogen-bridged metal chains [66,67], but also include additional metal–chalcogen and chalcogen–chalcogen bonding between the 1D motifs that enhance their 2D character (see Fig. 2). These effects are strong enough in Ta₂NiS₅ to yield 2D sheets upon exfoliation [68–70], whereas

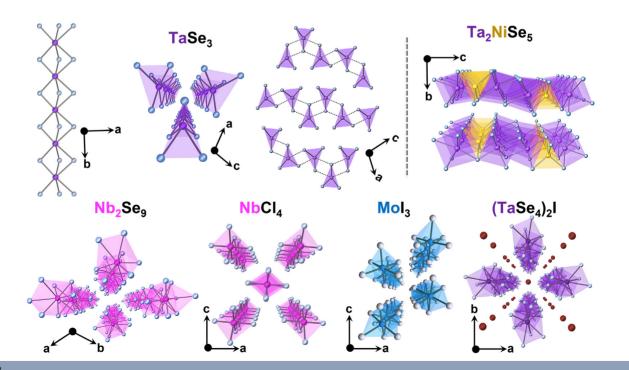


FIGURE 2

Examples of quasi-1D and true-1D van der Waals crystal structures. The top panel shows quasi-1D vdW materials. These materials have strong covalent bonds in one direction while bonded in the perpendicular plane partially by weak vdW forces and partially by weaker covalent bonds than those along the atomic chains. The weaker covalent bonds are shown by dashed lines. The bottom panel shows true-1D vdW materials. These materials have strong covalent bonds in the direction of the atomic chain only; the rest of the bonds are of the weak vdW type.

these effects are somewhat weaker in MTe₅, leading to nanoribbons [71–73]. To reflect this property, one can talk about the vdW systems of mixed dimensionality, or a gradual transition from 2D to 1D vdW materials.

It is convenient to introduce more definitive terminology about what constitutes quasi-1D vs. true-1D among vdW materials. We would consider the vdW material to be a true-1D if it contains covalent bonds only in the direction of the atomic chain, with all other bonds being of vdW type. By this criterion, Nb₂Se₉ and NbCl₄ are true-1D materials. We will call the materials quasi-1D if they contain strong covalent bonds along the 1D chain direction, while also bonded by substantially weaker covalent bonds in the perpendicular plane. In this sense, TaSe3 is a quasi-1D material, as is (TaSe₄)₂I due to interchain interactions via iodide. Although the exact number of materials with quasi-1D or true-1D structures is not known with certainty, machine learning investigations [74–76] suggest that there are hundreds of 1D vdW materials to explore. In practice, the chemical or mechanical exfoliation of 1D vdW crystals yields bundles of atomic chains with cross-section areas on the order of $10 \text{ nm} \times 10 \text{ nm}$ to $100 \text{ nm} \times 100 \text{ nm}$, which may have nanowire or nanoribbon morphologies. If such bundles consist of only a few atomic chains, we will refer to them as atomic threads. We will apply the term 1D quantum materials to those examples with quasi-1D or true-1D vdW structures on the individual atomic chain or thread scale, or when even relatively thicker bundles of such materials reveal strong quantum character. These 1D vdW materials are fundamentally different from traditional "nanowires" or "quantum wires" — high aspect ratio structures grown from conventional covalent or ionic semiconductors, e. g. Si or GaAs, or metals, e.g. Cu or Al. Such nanowires have larger diameters (~5 nm - 50 nm) and their interfaces are not necessarily atomically sharp like in vdW materials. Owing to their crystal structures, these nanowires cannot be downscaled to individual atomic chains. The discussed 1D vdW materials are also distinct from carbon nanotubes, which can be considered as rolled-up 2D materials.

Properties of 1D vdW materials

Numerous quasi-1D and 1D vdW materials, in their bulk form, have been heavily investigated since the early 1960s [77,78]. They have been mostly synthesized by the CVT method (see Fig. 3). The interest in these materials peaked by the 1980s, as

can be seen by the publication of several books on the topic [79-81]. Even in bulk form, many of these crystals exhibit electronic, phononic, and thermal properties derived from their 1D character, which is what has made them so interesting [82]. For example, the low dimensionality of the metallic or semimetallic TMTs makes them susceptible to phase transitions, such as superconductivity [83-86] and CDW formation [87-90]. During the 1970s, there also was extensive work on metallic organic systems, such as TTF-TCNQ [91-93]. These molecular solids are quasi-1D metals that exhibit similar CDW phase transitions and 1D physics as the TMTs. The CDW instability of TMTs has motivated decades of research on CDW transitions [64,94,95], sliding [96-99], dynamics [100-106], dimensional scaling [107-114], and device applications [115–118]. The Fermi surface nesting, which is facilitated by quasi-1D electronic band structures, and the resulting Kohn anomaly at the CDW wavevector in the phonon spectrum of ZrTe3 has been a topic of longstanding and continued focus [119-127]. More recently, exfoliated ribbons of quasi-1D and 1D vdW materials have shown promising electronic transport and optical characteristics. The field-effect transistors (FET) fabricated with Ta₂Pt₃Se₈ nanoribbons exhibit p-type transport properties with the current onoff ratios, I_{on}/I_{off.} above 10⁴ [128]. A few-layer TiS₃ nanoribbon FET demonstrated ultrahigh photo-response [129]. In some cases, distinctively quasi-1D electronic transport properties have been observed in 2D vdW semiconductor materials [130].

Mixed-dimensional 1D-2D materials

In recent years, the resurgence of interest in 1D vdW materials has evolved from work on 2D vdW materials [131]. Timely reviews of the current state-of-the-art in TMTs are provided in Refs. [53,54,132,133]. One highlights the gating of TiS₃ as a potential channel material for FETs [134–138] or p-n junctions [139]. The measured two and four-terminal room temperature (RT) mobilities of a BN encapsulated 26 nm thick slab of TiS₃ gave values of 54 and 122 cm² V⁻¹ s⁻¹, respectively [140]. These values are comparable to the measured mobilities of 2D TMD materials like WS₂ and WSe₂ [141] and less than the electron mobility of the 2D III-VI material InSe [142]. The anisotropies of the TMTs vary from being somewhat quasi-2D type to largely quasi-1D type. Even within the same material, different electronic bands can have opposite anisotropies, with TiS₃ being one example. The electron and hole effective masses of TiS₃ have

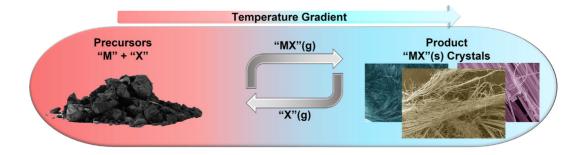


FIGURE 3

Illustration of the chemical vapor transport method of crystal growth. Precursors may include metals or metal compounds "M" as well as chalcogens, chalcogen compounds, halides, or halide compounds "X". The gas-phase species "MX" generated at elevated temperatures circulate within the sealed reaction tube under the influence of a temperature gradient. Crystallization occurs at the growth zone.

opposite anisotropies. The calculated electron (hole) effective masses in the chain and cross-chain directions are 0.41 (0.98) m_0 and 1.47 (0.32) m_0 , respectively [142], and the calculated values of the hole masses are consistent with those extracted from ARPES measurements $(0.95 \pm 0.09 m_0 \text{ and } 0.37 \pm 0.1 m_0)$ [143]. The coupling of the electron band is the strongest along the chain direction, as one would expect from the bonding. However, the coupling of the hole band is the strongest along the cross-chain direction. This surprising anisotropy is the result of the different orbital compositions of the two bands [144]. The valence band is composed of predominantly S p_x and Ti d_{xy} orbitals, which have maximum overlap along the cross-chain direction. The conduction band composition has a large component of Ti d_{z^2} orbitals, which couple most strongly along the chain direction. Thus, the anisotropy is determined not just by the geometry, but also by the orbital compositions of the bands. The band anisotropies can then give rise to similar anisotropies in response functions such as conductivity.

Another well-studied example in which the cross-chain coupling leads to a more dispersive band than the coupling along the chains is the semi-metallic TMT ZrTe₃. In this case, Te p_{x} sigma bonds across the top and bottom of each layer give rise to highly dispersive bands in the cross-chain direction [120]. This results in the highest electrical conductivity being in the cross-chain direction. The ratio of the cross-chain to through-chain electrical conductivities is 1.4 at room temperature [145]. This anisotropy between the cross-chain and through-chain conductivities is small compared to most other TMTs. Anisotropy is also present in the phonon spectra and the thermal conductivities [65]. For ZrTe₃, the highest velocity acoustic phonon mode is also in the cross-chain direction; however, the highest thermal conductivity is in the throughchain direction. This apparent discrepancy is a result of the fact that about 50% of the heat is carried by the optical modes at room temperature. The calculated ratios of the throughchain to cross-chain conductivities for ZrTe3 are 2.5, and the ratios of the through-chain to cross-plane thermal conductivities are 4.1. Overall, ZrTe3 is an example of a TMT that is closer to a quasi-2D material than a quasi-1D material. In comparison, the calculated ratios of the through-chain to cross-chain conductivities for TaSe3 are 7.7, and the ratios of the through-chain to cross-plane thermal conductivities are 47, indicating that this is a TMT with greater quasi-1D nature than $ZrTe_3$ [65].

Tuning the properties of quasi-1D materials

The outstanding properties of quasi-1D materials can be modified using the methods of solid-state chemistry to alter the composition, control defects, and access various structures. Together with effects derived from downscaling and reduced dimensionality, these methods provide ways to engineer physical and electronic properties. For TMTs, crystalline compositions can include group 4 (Ti, Zr, Hf) and group 5 (Nb, Ta) transition metals, with some work on MoS₃ indicating that group 6 may be possible but amorphous [146]. Elemental substitution leads to further compositional diversity in the form of doping, involving the substitution of a relatively small number of metal or chalco-

gen atoms, or alloying, which ideally includes the full range of substitution, i.e., the complete mixing of two binary TMTs to yield ternary or quaternary compositions $M_x M'_{1-x}(X_\nu X'_{1-\nu})_3$ (where x,y > 1), also called "solid solutions." In early examples of Zr- or Ta-doped NbSe3 crystals, the dopant led to increased superconducting transition temperatures up to 3 K (compared with 0.5 K in pure NbSe₃) by suppressing the competing CDW phases [147,148]. More recent reports have focused on the transport properties of the mixed metal alloys (Ta,Nb)S3 and (Ti,Zr)S3, as well as mixed chalcogen compositions Zr(Te,Se)₃. [149,150] The thermoelectric, electrochemical, and catalytic properties of TMTs also are modified by substitution, as in the case of (Ti, Nb)S₃, while crystalline structure and anisotropy are retained [151–153]. Furthermore, the intercalation of atoms or ions within the vdW gap of TMTs is well known for Li+ from electrochemical studies, and by analogy with TMDs, such intercalation can serve as another effective parameter for property engineering [154]. Additional quasi-1D ternary transition metal chalcogenides amenable to exfoliation include M₂M'₃Se₈ compositions (M = Ta, Nb; M' = Pt, Pd; X = Se) [131]. Nanowires of $Nb_2Pd_3Se_8$ have been identified as candidate for the FET channels [128,155]. Recent work has demonstrated the assembly of nanowires made of Ta₂Pt₃Se₈, an n-type semiconductor, and Ta₂Pd₃-Se₈, a p-type semiconductor, into nanoscale heterojunctions [156]. Metallic quasi-1D ternary transition metal chalcogenides include Ta₂NiSe₇ [157], with excellent electrical conductivity and breakdown current density.

Structural defects are common and can make strong contributions to altering the properties of the 1D vdW materials. In TMTs, defects include metal or chalcogen vacancies, although undesirable atomic substitutions may also be considered defects. The effects of chalcogen vacancies have been most thoroughly studied for TiS₃ and ZrS₃. In these materials, "open" sulfur sites lead to greater reactivity, which can be positive, e.g. improved photocatalytic oxidation of molecules, or negative, e.g. increase in undesired surface oxidation [158,159]. Additional studies showed that sulfur vacancies in TiS3 reduce electron-hole recombination while promoting electron conductivity, charge separation, and transport. These properties have useful implications for photovoltaic, photoelectrochemical, and optoelectronic devices [160,161] Other TMTs like TaSe3 also often exhibit chalcogen vacancies. These typically appear as nonstoichiometry from compositional analysis, i.e., $TaSe_{3-\delta}$. The effects of defect density and distribution in these systems are not yet clear. In one example, it has been shown that the variation in the Se content in $TaSe_{3-\delta}$ can cause the material to exhibit either semiconductor or metallic character [162]. There have been reports of defect-related unusual electronic noise in exfoliated nanowires of ZrTe₃ [29]. The observed dependence of the low-frequency noise on electric field was explained by the Frenkel-Poole effect in the scenario where the voltage drop happens predominantly on the defects, which blocks the quasi-1D conduction channels. This data suggests that defects can be substantially more efficient in altering electron transport in 1D materials, and thus should be accurately controlled. From another perspective, one can envision positive effects from blocking the phonon transport. The suppression of phonon thermal conductivity in low-dimensional materials, due to scattering on defects and changes in the phonon spectrum, can be beneficial for thermoelectric applications [163].

Polymorphs are compositions that solidify with more than one unique arrangement of atoms (see Fig. 4). The structural differences among polymorphs may be relatively small or quite significant, and can profoundly affect a material's properties. Some TMTs crystallize in polymorphic forms. In contrast to TMDs, the metal coordination in TMTs is consistently trigonal prismatic, thus structural diversity originates from a combination of (i) distinct chain packing arrangements within MX3 bilayers, with varying 1D-2D character, (ii) different bilayer stacking sequences, (iii) the degree of chalcogen-chalcogen bonding, i.e., X2 interactions in the formulation of MX₃ as $M^{4+}(X_2)^{2-}(X)^{2-}$, and (iv) the presence or absence of metal-metal bonding along the chains, which leads to metal pairing. NbS3 is an especially interesting case with up to five distinct structures observed experimentally to date and several more predicted phases [30,164]. All structures contain 1D chains of stacked, niobium hexasulfide trigonal prisms assembled into bilayer sheets through interchain Nb- - -S and S---S interactions, similar to TaSe₃. The polymorphs differ in the degree of metal bonding along the chains, i.e., the presence or absence of niobium pairing and the repeating pattern and alignment of the bilayer sheets. These structural features are illustrated for NbS₃-IV and NbS₃-V in Fig. 4. Specifically, NbS₃-IV exhibits alternating long and short niobium–niobium distances whereas NbS₃-V exhibits uniform niobium bonding distances. These features lead to dramatically different electronic properties, with NbS₃-I and NbS₃-IV containing niobium pairing and thus semiconducting nature whereas NbS₃-V without niobium pairing is metallic, even exhibiting CDW transitions instabilities [95,164].

Recent reports indicate that strain can strongly influence the electronic structure of TMTs [165]. For instance, DFT calculations on TaSe₃ single layers under biaxial strain reveal metallic behavior whereas uniaxial strain along the chains induces semiconducting behavior [166]. Together, all these compositional and structural parameters can allow us to fine-tune the electronic characteristics of quasi-1D vdW materials, including the magnitude and position of the bandgap and the presence of useful electronic instabilities. The geometry of 1D materials suggests that strain can affect the properties of such materials substantially stronger than those of 2D or 3D materials.

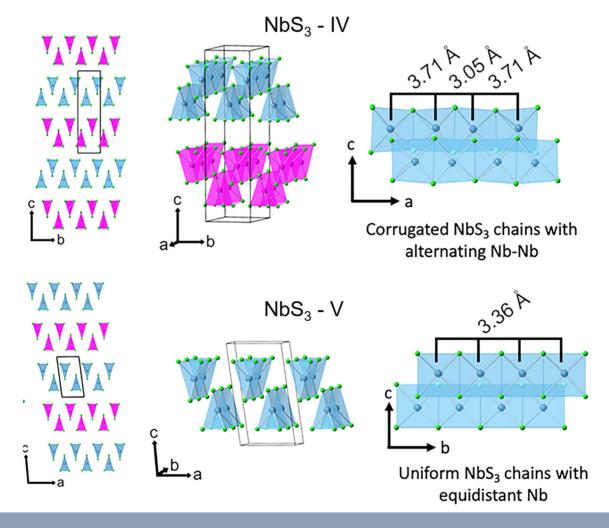


FIGURE 4

Polymorphism of van der Waals materials. Crystal structures, unit cells, chain cross-sections, and atomic arrangements of two polymorphs of NbS_3 -IV and NbS_3 -V are shown from different views. The NbS_3 -IV structure has alternating long and short Nb-Nb distances with semiconducting nature whereas the NbS_3 -V structure has uniform Nb-Nb bond length leading to metallic and charge-density-wave properties [30].

Breaking chain assemblies

The isolation of *individual atomic planes* was the first step leading to the vast field of graphene physics, chemistry, and engineering: the Dirac dispersion and corresponding exotic properties only appeared after graphite was mechanically exfoliated into singlelayer graphene [19]. However, some 2D materials reveal more interesting properties when a specific number of atomic planes are retained and a certain stacking order is maintained [167,168]. For example, one needs at least five quintuple layers of Bi₂Te₃ to preserve the topologically protected Dirac surface states. Below this thickness, the surface states hybridize, gap, and acquire a mass [169-172]. One needs at least nine layers of 1T-TaS₂ to stabilize the commensurate CDW phase [173–175]. Strictly odd or even numbers of layers are required to alter the optical response of MoS₂ [176-178]. Drawing on this analogy with 2D materials, we can expect that the properties of 1D vdW bundles can be significantly different than those of bulk 1D vdW crystals, and we can anticipate that the properties of 1D threads will depend on the exact number and arrangement of constituent atomic chains and be distinct from those of thicker bundles. Breaking interchain interactions to generate atomic bundles unleashes interesting properties and possibilities. The 1D vdW bundles, unlike conventional nanowires of covalent or ionic semiconductors, may have smooth interfaces without dangling bonds. In contrast to nanowires of elemental metals, which are always polycrystalline, metallic 1D vdW bundles can be single crystalline, creating opportunities for the suppression of electromigration.

The range of materials with 1D motifs, which can be potentially broken down to individual atomic chains or bundles of atomic chains, is rather broad. The data mining and machine learning studies used algorithms that determined the dimensionality of weakly bonded crystals by considering the positions of atoms in bulk 3D crystals. The application of this algorithm to the Materials Project database of over 50,000 inorganic crystals identified 487 materials containing 1D chains weakly bonded to neighboring atoms [74,179]. These materials include semiconductors, metals, and electrical insulators. One of the first studies identified more than 40 quasi-1D materials with a bandgap $E_G = 0$ eV, more than 10 with $E_G = 1.5$ eV, and around 10 with $E_G = 2.5 \text{ eV}$ [74]. The distribution of semi-local DFT Kohn–Sham band gaps reported in the Materials Project database computed for the bulk crystal rather than the isolated 1D components. The value of the band gap for the most energetically favorable layered structure was chosen [74]. Reduction of the crosssectional dimensions for metallic or semi-metallic 1D materials generally does not open a bandgap, since the states near the Fermi level are often composed of the transition metal dorbitals that are not much affected by inter-chain coupling. Reducing the cross-sectional dimensions of semi-conducting 1D materials can slightly increase the bandgap. Both effects are similar to those observed when exfoliating 2D materials to fewlayer thicknesses.

The vdW interactions and atomically sharp interfaces enable convenient hetero-integration, including vertical and horizontal stacking and the possibility of vdW epitaxy. Most of the 1D vdW materials studied to date have been obtained by the "top-down"

approach: first, relatively large (mm length), high quality, single crystals are synthesized by CVT or flux growth methods, and then these are exfoliated either chemically or mechanically. Mechanical exfoliation of 1D vdW materials [26,29] is generally similar to that of 2D materials [180–182]. The main difference is in the geometry and aspect ratio of quasi-1D bundles, which make their handling and transfer more challenging. Chemical exfoliation of 1D vdW materials relies on the same principles as that of 2D materials but require trial-and-error finding of optimum process parameters, e.g. solvents and sonication energy and time [32,42,45]. Other exfoliation approaches such as high-shear exfoliation (HSE), electrochemical exfoliation (ECE) and microcleavage mechanical exfoliation (MME) can potentially be used to exfoliate these class of materials as well. Details of these method have been reported in literature [183-190]. In HSE, the layered materials are exfoliated in a liquid medium under high shear forces [186]. The ECE method appears to be promising, but it has not yet been used for 1D vdW crystals. In this technique, the 1D vdW crystals or bundles are used as electrodes [188,191]. During ECE, the bulk material electrodes expand because of the intercalation of the ions of the electrolyte under application of a strong electric bias. The latter weakens the strength of the vdW forces allowing for the release of individual atomic chains. In the MME technique, one can use both the conventional "tape" approach and the advanced micromechanical approach with an AFM tip [192,193]. In recent work, the "bottom-up" CVD of quasi-1D vdW materials has been implemented with some control over bundle size, position, and orientation [31]. With bundles in hand, the fabrication of test structures for measuring properties of the individual quasi-1D vdW channels typically follows similar techniques as in 2D materials research, using electron beam lithography or shadow masks.

The ultimate limit of downscaling

Can we reach the ultimate limit of individual 1D vdW atomic chains? We note that the Mermin-Wagner theorem, which states that long-range order cannot exist in ideal 1D or 2D structures, does not prohibit real-world 1D vdW atomic chains. In practice, all physical structures, 2D or 1D, have 3D degrees of freedom. Consider extremely stable 2D graphene: the fact that it does have 3D degrees of freedom is revealed by out-of-plane crystal lattice vibrations, termed acoustic *ZA* and optical *ZO* phonon modes. These phonon modes, among other effects, limit the phonon thermal conductivity of ideal graphene. Thus, fundamental physics laws do not prohibit reaching the limit of downscaling.

Reports of 1D vdW atomic chains stabilized within carbon or boron nitride nanotubes provide promising precedent for their isolation [194,195]. Placing 1D materials on substrates can further increase their stability in the same way as with 2D materials. Technologically, achieving the atomic-chain limit with both true-1D and quasi-1D crystals is feasible by chemical or mechanical exfoliation. The *ab-initio* theoretical data indicate that the out-of-plane, *i.e.* along the c axis, cleavage energy of quasi-1D vdW crystals is close to or even lower than that of graphite, measured to be $\sim\!0.37\,\mathrm{J\,m^{-2}}$ [196,197]. For example, the cleavage energy for TiS3 is $\sim\!0.226\,\mathrm{J\,m^{-2}}$. The in-plane cleavage energy between the chains is slightly greater than that of the out-of-

plane direction. For TiS₃, the value is \sim 0.5 J m⁻². However, along the chains, the cleavage energy is significantly greater, on the order of \sim 3 J m⁻² [192]. For these reasons, it should be possible to identify the appropriate experimental parameters for the exfoliation of individual chains even if there is a difference in the inplane and cross-plane binding energies. It has been reported that an atomic-chain of Nb₂Se₉ was obtained *via* extensive chemical exfoliation of the bulk material through examining various solvents and tuning the experimental parameters [198].

The quantum states on a grand scale

The definition of quantum varies depending on the discipline, research field, and, sometimes, the funding agency. The 1D vdW materials described here are genuinely quantum even when spatial confinement does not result in the band-gap opening. Many 1D vdW materials are strongly-correlated systems. They reveal electronic correlations linked to non-trivial quantum phenomena [33,34]. Their properties are governed by collective quantum behavior, which results in the emergence of CDWs and superconductivity, or the formation of excitons and polaritons [83,199]. Historically, the first reports of the properties of quasi-1D vdW materials appeared specifically in the context of CDW research [103,107,114,200]. It happened to be that the classical CDW materials, e.g. NbS3 and TaS3, are vdW metals with 1D motifs as the building blocks of their crystal structures. One important consequence is that many vdW materials reveal multiple CDW phases, which are defined as the macroscopic quantum states or quantum condensates with the period equal to half the de Broglie wavelength of an electron at the Fermi level, $\lambda = \pi/k_F$ (k_F is the Fermi wave vector) [90,100,102]. This quantum state formation is responsible for the opening of the CDW energy gap in the electronic spectrum at the Fermi level of these material systems, which otherwise are normal metals (see Fig. 5).

Initially, CDW properties were studied in bulk crystals [88,89,116,201–203]. The first reports of vdW crystal thinning to understand size effects and attain the regime of just a few conducting atomic channels started appearing around 2000 [55,95,103,104,107,200,204–210]. The main drivers were to obtain coherent CDW transport regimes, which are easier in a few channels than in the bulk, and to inhibit single-particle excitations while retaining collective CDWs. It was also noted that, in the absence of the long-range interaction in 1D metallic systems, one should expect the formation of a Luttinger liquid and, at small concentrations of charge carriers, the formation of a one-dimensional Wigner crystal. The results for bundles, i.e. nanowires, of NbS3, TaS3, and other CDW materials have been exciting in terms of physics and possible applications. It has been suggested that decreasing the cross-sectional area of bundles of the atomic chains of quasi-1D materials can improve the coherency of the collective CDW transport and reveal intriguing phenomena associated with the single quantum phase-slip events, i.e., change in the number of CDW periods N by ± 1 . If the metal contacts create stationary boundary conditions for the CDW phase, N is an integer and the electron wave vector $q = 2\pi N/L$ adopts discrete, i.e. quantum, values. Such quantization of q can be viewed as one quantum effect superimposed on another quantum effect—with the CDW already constituting a quantum condensate with the period equal to half the Fermi wavelength. The extra quantization—the discrete states of CDWs—is similar to the quantum confinement effects for electrons in a potential quantum well. The conclusions one draws from the pioneering studies of quasi-1D van der Waals materials like NbS3 is that even the bundles of atomic chains with the cross-sectional dimensions on the order of $100~\rm nm \times 100~\rm nm$ are quantum materials revealing collective quantum states and associated unique transport properties, even at RT [95,104,204]. It is worth to note that, in 2D materials such as 1T-TaS2, certain signatures of CDW properties disappear below a threshold thickness of about 9 nm [174,175]. The literature on the effect of ultimate low dimensionality on the CDW properties of quasi-1D structures is scarce and requires further investigations.

Quasi-1D topological insulators

At present, the study of topological phases of materials is one of the most active research areas in solid-state physics, with a plethora of topologically nontrivial quantum phases being predicted theoretically and discovered experimentally [46,211-214]. Topological insulators are electronic materials that have a bulk bandgap but reveal protected conducting states on their edge or surface. These states are possible due to the combination of the spin-orbit interactions and time-reversal symmetry. In topological insulators, the non-trivial topological character of bulk electron wave functions guarantees the presence of the gap-less metallic surface states [215,216]. The energy-momentum dispersion of surface states acquires a conical shape referred to as the Dirac cone dispersion. Until recently, the investigated topological insulators were either 3D strongly-bonded bulk materials or quasi-2D vdW materials, such as compounds of the Bi₂Se₃ family. The 3D topological insulators are classified as either strong or weak, and most experimental reports focus on the strong topological insulators. The weak topological insulators are more challenging to confirm experimentally because the topological surface states emerge only on particular side surfaces, which are typically undetectable in real 3D crystals. Recently, the 1D topological insulators were predicted and discovered in quasi-1D vdW crystals of β -Bi₄I₄ [47,212]. Owing to the quasi-1D structure of this material, the surface Dirac cone exhibits strong anisotropy: the velocity of surface electrons moving parallel to the atomic chain direction is five times larger than that of surface electrons moving perpendicular to it, which is in striking contrast to 3D or 2D vdW topological insulators. The high anisotropy of the surface-state Dirac fermions suggests the possibility of combining topological order with other types of ordering characteristics to one-dimensional systems, e.g. CDW phase discussed above. One can expect that the topological quantum phase in quasi-1D materials can be controlled by applying proper external strain or bias, particularly as the material is thinned down to bundles of atomic chains.

There have been recent developments pertinent to the quantum quasi-1D vdW materials where topological phase transitions emerge as a result of modifications of the single-particle band structure due to the strongly correlated interactions. The best-known example is monoclinic (TaSe₄)₂I, which consists of TaSe₄

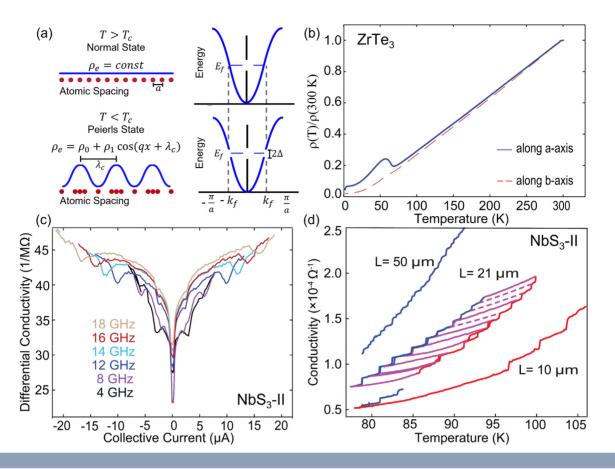


FIGURE 5

Physics of charge-density-wave quantum states. (a) Schematic showing the Peierls distortion in a one-dimensional metal. Note the reordering of electrons and change in the charge distribution below the CDW phase transition temperature, T_c . The distortion opens up a gap at the Fermi level as shown in the electron energy diagram on the right. (b) The normalized resistivity of quasi-1D ZrTe₃ along (b-axis) and perpendicular (a-axis) to the chains as a function of temperature. Note the clear resistivity anomaly at $T \sim 63$ K, indicating the CDW transition [123]. (c) The differential conductivity of NbS₃-II as a function of the collective current at room temperature under RF irradiation with different frequencies. The Shapiro steps are observed at frequencies as high as 20 GHz [95]. (d) The temperature-dependent electrical conductivity and hysteresis loop in $K_{0.3}MoO_3$ for three samples with different lengths, L. The arrows indicate the temperature scan direction. The steps observed for the sample with $L = 21\mu m$, show the quantization of charge-density waves [55].

chains with helical symmetry that are separated by chains of iodine atoms [217]. This material is a Weyl semimetal with numerous Weyl points located above and below the Fermi level, forming pairs with the opposite chiral charge. Simultaneously, the quasi-1D (TaSe₄)₂I reveals the incommensurate CDW phase forming at temperatures below the Peierls transition temperature T_P = 248–263 K. It has been recently demonstrated that the CDW phase in (TaSe₄)₂I couples the bulk Weyl points and opens a bandgap. This correlation-driven topological phase transition in (TaSe₄)₂I provides a route towards observing the solid-state realizations of axion electrodynamics in the gapped regime, as well as topological chiral response effects in the semi-metallic phase [218,219]. It has been suggested that (TaSe₄)₂I reveals a correlated topological phase, which arises from the formation of CDW in a Weyl semimetal. There have been reports of unusual magneto-resistance attributed to the Weyl Fermion related chiral anomaly [217]. However, independent studies suggest that the final interpretation of the electron transport in quasi-1D material systems that reveal simultaneous CDW and topological properties is far from being complete [220]. Irrespective of the final conclusions on the physical mechanisms, it is clear that this quasi-1D quantum material truly represents an exciting avenue

for exploring the interplay of correlations and topology in solid-state systems.

Carrying current *via* atomic threads

Quasi-1D vdW materials have revealed interesting properties related to their electrical current-carrying capabilities. Conventional lithography methods can be used to fabricate multiterminal test structure to measure transport properties. For some materials, the shadow mask technique proved as more efficient approach (see Fig. 6(a-c)). It was discovered that the CVDgrown or exfoliated metallic TMT bundles with the crosssectional dimensions in the range of 10 nm to 100 nm retain their bulk resistivity (see Fig. 6(d)). More interestingly, they reveal exceptionally high breakdown current densities - on the order of 10 MA/cm² for TaSe₃ [26], and approaching 100 MA/ cm² for ZrTe₃ (see Fig. 6(e,f)) [28]. The highest value reported to date for quasi-1D vdW materials, 100 MA/cm², is close to that in CNTs and graphene [181,222,222]. For comparison, the breakdown current density for the technologically important metal such as Cu is ~ 3 MA/cm² [223,224]. Interestingly, in some cases, the breakdown in quasi-1D vdW metals was step-like when weakly bound atomic chains or atomic threads break one by

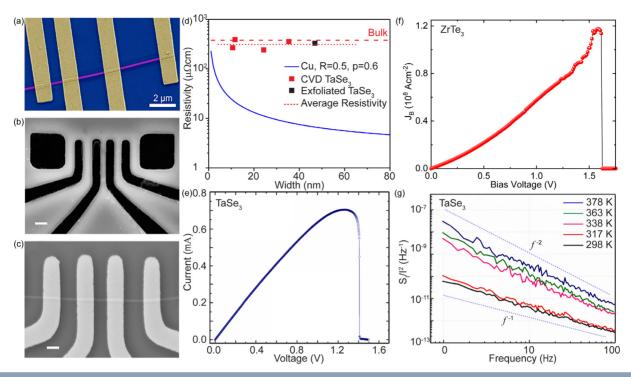


FIGURE 6

Current density in quasi-1D van der Waals metals. The SEM images of (a) a representative test structure fabricated with quasi-1D TaSe₃ nanowires using EBL [26], (b) a shadow mask with transmission line measurement structure patterned on 500- μ m thick Si/SiO₂ wafer [28], and (c) a quasi-1D ZrTe₃ device, fabricated by the shadow mask method. The four-contacts were used for measuring I-Vs, contact resistivity, and current density. The scale bars in (b) and (c) are 2 μ m and 1 μ m, respectively. (d) Resistivity of CVD-grown and mechanically exfoliated TaSe₃ nanowires as a function of resistivity-sectional dimension. The bulk resistivity values of TaSe₃ and copper (dashed lines) as well as a prediction for the scaling of the copper resistivity with wire width (solid line) are shown for reference. Unlike in elemental metal nanowires, the resistivity of quasi-1D metallic nanowire does not increase with decreasing cross-section [31]. (e–f) High-field I-V characteristics of quasi-1D nanowires of TaSe₃ [26] and ZrTe₃ [28]. The breakdown current density values were reported to be up to 10 MA/cm² and 100 MA/cm² for TaSe₃ and ZrTe₃, respectively. (g) The normalized current spectral density, S_I/I^2 , measured for qusi-1D TaSe₃ nanowires at different temperatures. The 1/f noise becomes more of $1/f^2$ at elevated temperatures [27].

one. There was also an indication of self-healing when the increased current through the surviving atomic threads results in the increase in local temperature followed by the reconnection of the neighboring atomic threads [26]. The high current densities sustained by quasi-1D vdW materials can be attributed to several characteristics of such materials. First, they are single crystals in one direction and have few or no dangling bonds. The vdW interfaces can be nearly perfect. In contrast, elemental metals such as Cu or Al are polycrystalline and, as a result, have grain boundaries and natural interface roughness. The grain boundary diffusion, which leads to electromigration damage, has been identified as the dominant breakdown process in Al interconnects whereas surface diffusion in Cu interconnects. Since the current breakdown in metals is of the electromigration rather than thermal nature one can conclude that the electromigration activation energies and the on-set of breakdown can happen in the single-crystal 1D vdW materials at substantially higher current density [27,29]. The nearly perfect, low roughness, of the interface of quasi-1D vdW materials may also reduce the thermal boundary resistance between the 1D channel and the substrate, resulting in better heat removal and higher sustained current levels. There is an intriguing connection between the high current densities achievable in quasi-1D vdW metals and their ability to reveal the quantum effects. The CDW velocity and fundamental frequency of the quantum CDW condensate oscillation are proportional to the current density [95,104]. The record-high CDW oscillation frequencies of $\sim\!200\,\mathrm{GHz}$ were achieved in NbS $_3$ whiskers at the current density of $\sim\!6\,\mathrm{MA/cm^2}$ [55]. It is anticipated that the reduction in the cross-section area of such quasi-1D vdW conductors will result in even higher frequencies.

The disadvantage of experimentally tested quasi-1D vdW metals so far has been their substantially higher bulk resistivity as compared to that of Cu. However, there are recent reports that indicate that the resistivity of quasi-1D vdW conductors does not increase much or even stays constant with the decreasing cross-sectional area of the conductor (see Fig. 6(d)) [31]. The latter is in the stark contrast to Cu and other elemental metals where the resistivity rapidly increase due to the electron scatterings on grains and nanowire boundaries as the cross-plane dimensions approach a few-nanometer range. The electrical resistivity of Cu nanowires with the cross-sectional dimensions below 10 nm can increase by more than two orders of magnitude compared to its bulk value. Not everything is defined by the grain boundaries and surface roughness. Theory suggests that quantum confinement works differently in the atomic threads of 1D vdW materials than in conventional covalently bonded quantum wires [31]. The calculations performed for TaSe₃ and a few other vdW materials show that the electron density of states (DOS) near the Fermi energy, $N(E_F)$, attains its maximum

when the number of individual atomic chains is reduced to one—the ultimate limit. In the simple formulation, the electrical conductivity, σ , is proportional to the scattering time, $\tau(E_F)$, and $N(E_F)$, suggesting that even if $\tau(E_F)$ scales inversely with DOS, there is a possibility that the increasing $N(E_F)$ can offset this effect, and maintain the high electrical conductivity. Given this difference in the quantum confinement effects of downscaling, the absence of the grain boundaries, and the atomically sharp interfaces make the quasi-1D vdW metals potential candidates for interconnect applications in the future nanoelectronic circuits.

Thermal conductivity in the 1D limit

Thermal conductivity of 1D quantum materials is an intriguing fundamental science question. The opinions on what happens to materials' ability to conduct heat, when scaled down to two or one dimensions, range from strong suppression to potentially reaching infinity [21,163,225]. It has long been known theoretically that the intrinsic thermal conductivity, K, limited by the crystal inharmonicity alone, is finite in three-dimensional (3D) materials. However, it reveals a logarithmic divergence in 2D crystals, $K \sim \ln(N)$, and power-law divergence in 1D systems, $K \sim N^{\alpha}$, with the system size *N* (where *N* is the number of atoms; $0 < \alpha < 1$) [226–230]. The divergence in thermal conductivity of 1D materials is known as the Fermi-Pasta-Ulam-Tsingou paradox which was proposed in 1955 [231]. Actual material systems are not exactly 2D or 1D and have finite thermal conductivity because of cross-plane phonon modes. Graphene is as close as one can get to 2D system; and the true-1D vdW material exfoliated to an individual atomic chain is as close as one can get to 1D system (note that SWCNTs are rather rolled up 2D systems). The experimental and theoretical evidence available now indicate that graphene's heat conduction indeed shows anomalies related to its 2D nature [232-234]. The effects for 1D systems can be even more pronounced if one carries out experiments with a suspended 1D quantum material where the transverse acoustic phonons are suppressed.

Recent years have witnessed other intriguing developments indicating the importance of phonon hydrodynamic transport [234-243]. Phonons in the hydrodynamic regime can form packets that change the typical diffusive behavior of heat and make it propagate as a wave, with the corresponding phenomenon of the second sound. In bulk materials, the phonon hydrodynamic transport regime occurs only at low temperature when the normal phonon-phonon scattering dominates the Umklapp scattering [234-243]. There are indications that the phonon hydrodynamic conduction can occur in graphene at relatively high temperature owing to its 2D nature [235,237,242]. The 1D quantum materials can be even more suitable for the hydrodynamic phonon regime due to stronger Umklapp-scattering suppression. From the other side, one can envision mechanisms for the suppression of the thermal conductivity of quasi-1D vdW materials, which go beyond the usual phonon - boundary scattering. Confinement and phonon folding in 1D quantum materials can result in hybridization of all phonon modes [244] and an increase in the Umklapp scattering. The actual effect will likely depend on

the specifics of the 1D crystal structure [245–252]. The suppression of the thermal conductivity will be beneficial for thermoelectric applications [250,253–255].

The first reports on the thermal conductivity of bulk quasi-1D materials have started to appear using the four-contact thermal bridge method [256,257]. The thermal bridge method is often used since it allows for measuring the thermal conductivity of materials with the nanometer-scale cross-sections. In this method, the material of interest is suspended over a trench-like structure. Both ends of the material are fixed by specially designed nanostructured electrodes. One of these electrodes acts as a heat source, i.e. Joule heating by passing current, while the other electrode acts as a thermometer. The thermal conductivity of the suspended sample can be calculated knowing the temperature of both ends and the heat flux flowing into the sample. The details of this method are explained in Ref. [258]. The thermal conductivity of (TaSe₄)₂I in the chain and perpendicular to chain directions has been measured using a four-contact method bridge method [256,257]. The thermal conductivity revealed an anomalous temperature behavior close to the CDW phase transition temperature T_P [256,257]. The thermal conductivity data exhibited a well-defined minimum below T_p followed by a cusp at T_p (see Fig. 7(a)). This anomalous behavior was explained by the contribution of thermally-assisted phason motions in addition to the main heat carriers, i.e., phonons and electrons [256,256,259]. Electrical and thermal conductivities of quasi-1D NbSe₃ were measured concurrently using the micro-thermal bridge method [35,260]. The contribution of electrons, K_e , to the total thermal conductivity, K_t , were estimated using the Wiedemann-Frantz law. The phonon thermal conductivity was calculated as $K_{ph} = K_t - K_e$. The results presented in Fig. 7(b) show that while K_e decreases significantly at the two phase transition temperatures of 59 K and 145 K, K_{ph} reveals a kink at these temperatures [256,257]. This was attributed to the strong electron-phonon interaction below the CDW transition temperatures. In a more recent study, the thermal conductivity of NbSe₃ as a function of nanowire length, L, and hydraulic diameter, D_h , was studied. D_h is defined as the four times of the reciprocal of the surface area-to-volume ratio [35]. The lengthdependent thermal conductivity for a nanowire with crosssections of D_h in the range of 10.6 to 12.3 nm, close to 1D limit, indicates that in the length range of $6.5~\mu m$ to $42.5~\mu m$, the thermal conductivity follows a trend of $K \propto L^{\beta}$, with $\beta = 1/3$. More interestingly, the data on K as a function of D_h shows that K first decreases with shrinking the cross-section from 135 nm to the critical cross-section of $D_h = 26 \text{ nm}$ and then starts to increase sharply with further decreasing of D_h (see Fig. 7(c-d)). The divergence in K was attributed to the transition from 3D phonon to 1D phonon transport. These results shed light on the Fermi-Pasta-Ulam-Tsingou paradox and reveal a possibility of finding thermally superconducting materials among the members of 1D vdW crystals. One should keep in mind though that investigation of the thermal transport in ultimately downscaled 1D vdW materials may require revision of the basics of heat conduction. For example, the Fourier law may not be applicable for characterization of thermal properties of materials with atomic thickness where phonons propagate nearly ballistically.

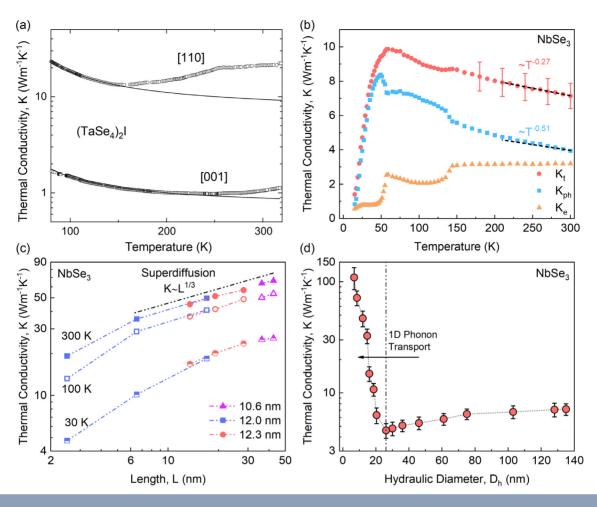


FIGURE 7 Thermal conductivity of 1D van der Waals materials. (a) Thermal conductivity of bulk (TaSe₄)₂I along ([100]) and perpendicular to the chain ([100]) directions [257]. (b) Thermal conductivity of charge-density-wave NbSe₃ nanowire. The cross-section of the sample is 135 nm. In the plot, K_{T} , K_{e} , and K_{ph} represent the total, electron, and phonon thermal conductivity, respectively. Note the variation of K_e and K_{vh} at the CDW transition temperatures [260]. (c) The

measured thermal conductivity of NbSe₃ as a function of the nanowire length, L, at different temperatures with similar hydraulic diameters, D_h . Note that the thermal conductivity at 100 K and 300 K follows $L^{1/3}$ power-law divergence as a result of the phonon superdiffusion, the dominant mechanism in the 1D limit [35]. (d) The measured thermal conductivity of NbSe₃ nanowires with suspended length of 15 μ m as a function of hydraulic diameter, D_h . The data exhibits a clear transition at $D_h=26~\mathrm{nm}$ [35] where the 1D phonon transport dominates the thermal transport.

Nanocomposites of atomic threads

Low-dimensional materials like carbon nanotubes and graphene have shown promise as fillers in various composites. Composites have a potential of becoming the first practical applications of low-dimensional materials as fillers. Carbon nanotubes are primarily used to reinforce mechanical properties or increase the electrical conductivity of polymer composites. These functionalities require relatively high filler loadings to create the necessary percolated networks. Given the high cost of carbon nanotubes, such applications are somewhat limited. Liquid phase exfoliated (LPE) graphene has proved to be an effective filler in composites for thermal management and electromagnetic interference (EMI) shielding [261–264]. Graphene couples better to the polymer matrix than carbon nanotubes and can be mass produced inexpensively by LPE [261-267]. In comparison, the 1D vdW materials offer a much greater variety of properties for composite applications than carbon nanotubes or graphene. The library of 1D vdW materials include metals and semiconductors, as well as magnetic and topological insulator materials. Many of them can be obtained in atomic bundles or thinner threads via LPE or other exfoliation techniques on scales required for composite preparation. The fact that metallic 1D vdW remain metallic when downscaled to atomic chains enables fillers with unprecedented aspect ratio, reaching 10⁶, i.e. millimeter length scale and nanometer diameter (see Fig. 8) [42,45].

The first reports of composites with exfoliated quasi-1D fillers used TaSe₃ atomic bundles with the average cross-sectional dimensions in the range from \sim 50 nm to \sim 100 nm [42,45]. These studies demonstrated extremely high EMI shielding efficiency in the X-band (8.2-12.4 GHz) and sub-THz EHF-band (220-320 GHz), important EM frequency ranges for future communications technologies. Shielding of up to 70 dB was achieved with thin films (<100 μm) at low loadings of exfoliated TaSe₃ (<3 vol.%) while these composites remained electrically insulating. The fact that composites with filler concentrations below the percolation threshold can interact with EM waves so strongly, and thereby deliver unique functionality, can be attributed to high current densities sustained by the quasi-1D vdW fil-

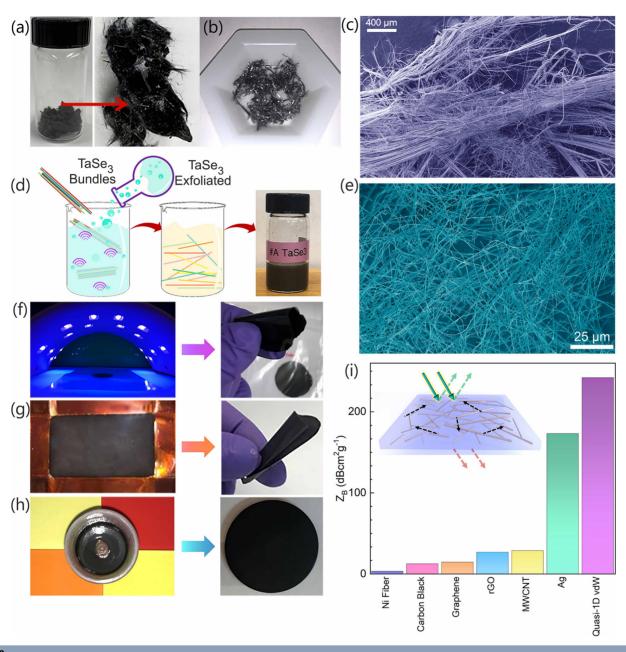


FIGURE 8

Composites with quasi-1D van der Waals materials. (a - b) Optical images of as-prepared TaSe₃ crystals. (c) SEM image of the needle-like fibrous TaSe₃ bundles; (d) schematic showing the liquid phase-exfoliation process of TaSe₃ in solvent. The vial shows exfoliated TaSe₃ in acetone. (e) SEM image of the liquid-phase exfoliated TaSe₃ in acetone. The exfoliated motifs have high aspect ratio morphology. (f - g) Flexible films prepared with special off-the-shelf UV-cured polymer and sodium alginate with quasi-1D exfoliated TaSe₃ as fillers; (h) epoxy composite with TaSe₃ as fillers; (i) EMI shielding characteristics of polymers with different fillers. The Z_B factor indicates composite's shielding effectiveness per aerial density of the filler. Composites with higher lower thickness, density, and filler weight loading fraction reveal higher shielding effectiveness characterized by the figure-of-merit Z_B values [45].

ler with its unusually high aspect ratio. These characteristics allow the TaSe₃ bundles to function, in a sense, as *atomic scale antennas*. Further alignment of the 1D vdW fillers can provide anisotropic composite properties previously unattainable, specifically EM polarization selectivity that mimics at the nm-scale the function of metal grid antennas [42]. One can envision more exotic properties of the composites when the quasi-1D fillers are thinned down to individual atomic chains and few-chain threads. The functionality of such composites, which the filler loading below the percolation threshold, can be defined by the

intrinsic quantum properties of the fillers, *i.e.* CDW phases, which can be controlled externally by electrical field or temperature.

Printing with inks of quasi-1D materials

Printing has been introduced as an efficient method for fabrication of electronics on both rigid and flexible substrates [32,268–270]. Printing offers high volume production of electronics at lower costs compared to the conventional cleanroom

nanofabrication methods. The typical ingredients of inks used in printing include metallic nanoparticles such as Ag, Au, Cu [271-274], or carbon allotropes, e.g., graphene and CNTs [275,276] dispersed in suitable solvents. Most recently, functional inks with exfoliated TMDs, e.g., MoS₂, MoSe₂, and WS₂ [277-280] have been used for printing FETs, sensors, and optoelectronic devices [268,270,280-284]. TMDs have low cleavage energy, can be easily exfoliated into quasi-2D fillers via LPE, and dispersed in ethanol, acetone, or other solvents to prepare functional inks. Quasi-1D TMTs offer the same benefits as TMDs with one specific advantage: they exfoliate into needle-like structures with extremely high aspect ratios. The latter offers a possibility of a smaller loading fraction of material required for achieving electrical conductivity [285,286]. A recent study has reported the application of inks prepared with quasi-1D TiS3 dispersed in the mixture of ethanol and ethylene glycol for the printing of two-terminal electronic devices (see Fig. 9). Abrupt changes observed in I-V and electronic noise results close to TiS's phase transition temperature suggest that the material most likely preserves its intrinsic CDW and metal-insulator transition properties even after LPE, mixing with solvents, and printing. These results suggest a possibility of printed electronics with diverse functionalities based on the quantum properties of TMD and TMTs [32].

Predicting the properties of quasi-1D materials

487 1D materials with bandgaps ranging from metallic to over 5 eV (see Fig. 10(a)) were identified by data mining through the Materials Project [74]. In this work, the algorithm based on bond lengths identified a number of the TMTs as 2D materials rather than 1D materials. The intercalated 1D materials, such as (TaSe₄)₂I, that have shown interesting topological properties, are missing from the 1D materials database of Ref. [74]. Therefore, this compilation of 1D materials should be treated as a good starting point for further verification and analysis. There have been a number of relatively recent works theoretically investigatof monolayers the properties of the [143,158,196,288,288]. These include studies of band alignments of Zr and Hf based TMTs with Tc and Re based TMDs for solar applications [288] and band alignments of Ti, Hf, and Zr based TMTs [158]. There have been few works investigating fewchain-bundles or single-chains of 1D materials. The database of 1D bulk materials compiled in Ref. [196] was used as the starting point for a high-throughput DFT investigation of single chains of 367 of these materials [76]. The resulting structural, electronic, and magnetic properties are provided both in machine accessible JavaScript Object Notation (JSON) files and human-readable files. Of these 367 single-chain structures, 8 were metallic ferromag-

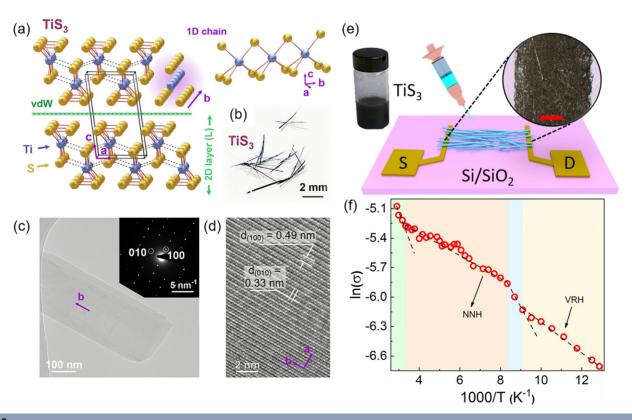


FIGURE 9

Printing with the inks of quasi-1D van der Waals materials. (a) Schematic showing the monoclinic crystal structure of TiS₃ from different views. (b) Optical image of the synthesized TiS₃ crystals; note their needle-like morphology. (c-d) High-resolution TEM images of the liquid-phase exfoliated TiS₃. The inset in (c) shows the selected area electron diffraction (SAED) pattern on the same crystal. (e) Schematic showing the printing process of functional inks with quasi-1D TiS₃ as filler on top of gold contacts fabricated by EBL. An optical microscopy image of the printed device is shown inside the circle. The scale bar is 200 µm. (f) Arrhenius plot of the electrical conductivity of the printed device as a function of temperature. The electrical conductivity is dominated by electron hopping mechanism. Different colors shows the change of charge transport from nearest-neighbor hopping (NNH) to variable-range hopping (VRH) [32].

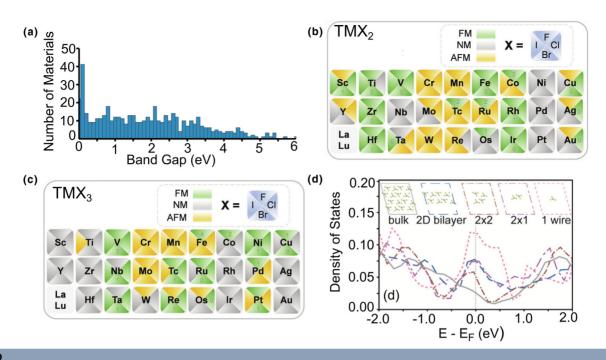


FIGURE 10

Computational prediction of properties of 1D van der Waals materials. (a) The band-gap distribution of 1D materials identified from the Materials Project database [74]. Predicted magnetic properties of the transition metal (b) di-halide and (c) tri-halide wires [75]. NM, FM, and AFM stand for nonmagnetic, ferromagnetic, and antiferromagnetic order, respectively [75]. (d) Change in the density of states for different dimensionalities and bundle sizes of TaS₃ [31].

nets (FMs), 14 were semiconducting FMs, 5 were metallic antiferromagnets (AFMs), and 34 were semiconducting AFMs. A recent high throughput investigation of the properties of single chains of 208 transition metal di-halides and tri-halides found a wide range of ferromagnetic, antiferromagnetic, normal metal, semiconducting, and insulating properties summarized in Fig. 10(b, c) [75].

We are aware of only one theoretical investigation of few-bundle 1D materials [31]. Density functional theory was used to model the electronic structure of TaSe₃ in various forms: bulk, a 2D bilayer of wires, bundles of 2 × 2 and 2 × 1 wires, as well as a single wire. The resulting density of states (DOS) near the Fermi level is shown in Fig. 10(d). In each case there is considerable DOS near the Fermi level (E_F) and no band gap. Furthermore, as the wire bundle is thinned to a bilayer, a finite bundle of wires, and finally a single wire, the DOS near E_F increased. This is consistent with results that we have observed for 2D materials [289,290]. Considering the expression for conductivity, $\sigma_z = \frac{e^2}{3} \tau(E_F) v^2(E_F) N(E_F)$ where τ , v, and v, are the scattering time, velocity, and density of states at the Fermi level, this finding suggests that conductivity can be maximized by scaling the cross-sectional area of a 1D material down to a single wire.

Outlook

The 1D quantum materials based on exfoliated or grown atomic bundles and threads of vdW crystals with 1D motifs have already demonstrated properties that distinguish them as a unique class of low-dimensional materials. The quantum nature of the quasi-1D vdW crystals, associated with the strongly correlated CDW condensate and topological insulator phases, can reveal itself even in the bulk samples. Exfoliating to atomic bundles with

cross-sectional dimensions on the order of 10 nm to 100 nm enables increased coherence of CDW phases, and it can lead to intriguing phenomena, such as quantization of the CDW condensate and the electrical conductivity steps associated with single quantum phase-slip events. It is exciting that these quantum effects can be observed at room temperature and in a sample a few-µm in length. Naturally, there are remaining challenges that exist for the rapid growth of the field. They are associated with the control of the quality of the materials and their polymorphs; isolating and transferring materials with the close-to-single atomic chain thickness; environmental effects on the materials and their stability; fabrication of Ohmic contacts and other processing steps required for developing the test structures and practical devices. Taking lessons from the graphene - 2D materials field, one can expect that these problems will be overcome at least at the laboratory research stage in the next decade or so. Once these tasks are accomplished, the prospects of the 1D quantum materials fields are exceptionally promising.

The quasi-1D vdW atomic bundles have shown promise as exceptional current conductors and fillers in functional composites. Their atomically sharp vdW interfaces and single-crystalline nature support current conduction at ever decreasing cross-sections whereas conventional polycrystalline elemental metals experience a fast increase in resistance and eventual breakdown owing to the onset of electromigration. Another development concerns the study of the topological insulator states and strong electron–electron correlations in quantum materials, which traditionally were studied separately. The situation changed when some quasi-1D vdW materials revealed topological phase transitions emerging due to the strongly correlated interactions, *e.g.* formation of CDW in a Weyl semimetal.

In light of these exciting developments, we conclude that much more is to come in the field of 1D quantum materials. These materials are excellent platforms for fundamental and applied experiments and theoretical studies. Theory suggests that many 1D vdW materials do not open an energy band-gap when their thickness approaches an individual atomic chain, thus creating the possibility of identifying materials that maintain low electrical resistivity all the way down to the atomic chain limit. Such materials can become a foundation of future interconnect technologies in nanoelectronics and neuromorphic networks. Furthermore, the true 1D materials are inherently susceptible to the Peierls instability. Correspondingly, many 1D crystals exfoliated into few-chain threads may reveal quantum CDW phases even if the effects are absent in bulk crystals. It is expected that many of such CDW phases will exist at RT and above, over expansive length scales. However, one needs to keep in mind that CDW phenomena may require atomic chain bundles with a certain minimum diameter. It is known in the context of 2D vdW materials that the commensurate CDW phase transition disappears when the thickness of the films decreases below a certain threshold value. One has to be accurate in determining the optimum length scale when the CDW effects are most pronounced in 1D vdW materials. Controlling the CDW phases in 1D vdW quantum materials with electrical gates can open possibilities for applications in information processing and quantum computing.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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